



OFFICE OF CAMPUS PLANNING & OPERATIONS

ARCHITECTURAL REVIEW BOARD MEETING NOTIFICATION

October 1st 2025

Dear Chautauquan,

The owners of 25 Roberts, Ecumenical Community of Chautauqua, are requesting to come before the Architectural Review Board for the scope of work for the replacement of 31 the windows for the building with compliant wooden windows. The scope of work proposes the removal of the existing windows for the building, including an assortment of wooden and vinyl windows. Therefore, this project requires an Architectural Review Board review for the following considerations required as a part of this proposal's scope of work.

Variances/Requests being considered:

1. Variance for the removal of windows at the property to be replaced with compliant wooden windows (Architectural and Land Use Regulations Section 4.2.2.3)

You are receiving this notification because your property is approximately within 150' of the proposed project site. Plans for this project's scope of work may be reviewed online at the Architecture Review Board (ARB) News and Notes Page at the following link: www.chq.org/ARB

The Architectural Review Board will meet on **November 6th 2025 at 12:00pm Noon in the Turner Community Center Conference Room**. Please submit any comments that you may have in writing for the Architectural Review Board's consideration. E-mails are preferred and may be submitted to the Administrator of Architectural and Land Use Regulations at arb@chq.org until 12:00pm noon the day before on November 5th 2025 at 12:00pm Noon.

Thank you for your time!

PO Box 28 • Chautauqua, NY 14722
716.357.6245 • 716.357.9014 (fax)
ARB@chq.org • chq.org

Respectfully,



Ryan B. Boughton, Assoc. AIA

Administrator of Architectural and Land Use Regulations

rboughton@chq.org | o: 716.357.6245

PO Box 28 • Chautauqua, NY 14722
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ARB@chq.org • chq.org

BW Windows

BW 6

North window

Operating hardware does not work

Gap at the top of the window

No cords

Nail holding the window up on the outside



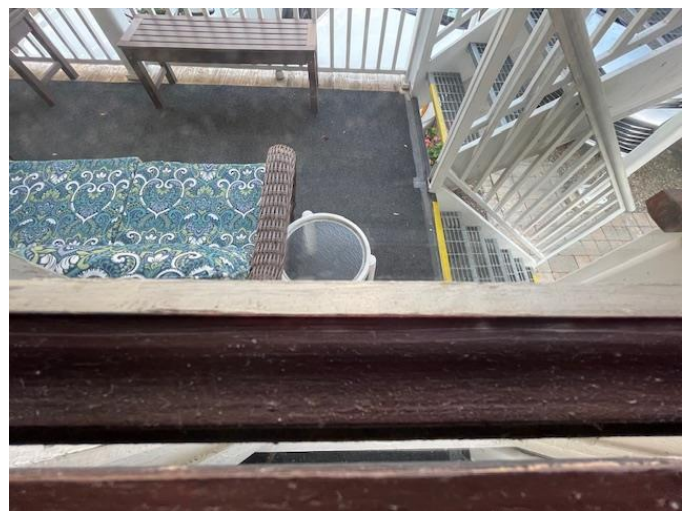
West (porch) window

Operating hardware does not work

Window sashes do not meet (top right photo)

Gap at top of window

Nails holding window up on the outside



BW 5

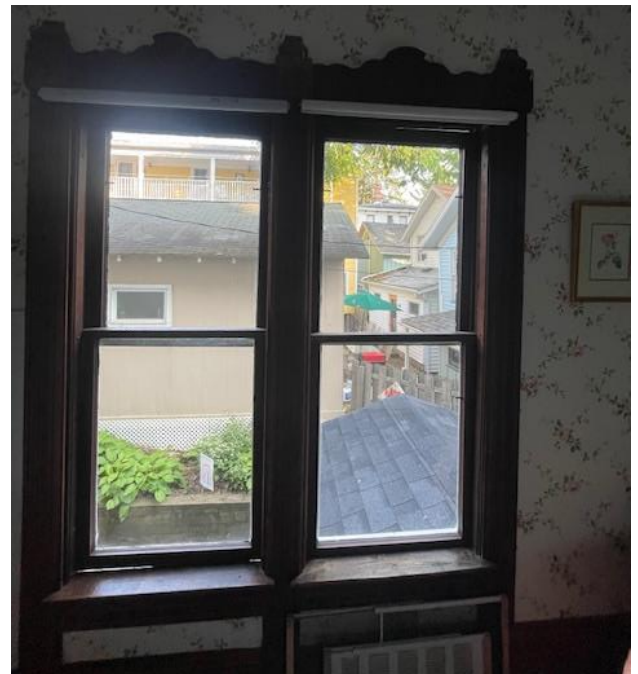
Vinyl window



BW 4

Left window - Doesn't seal or sit down in the base
No ropes or operating hardware
Gap between upper and lower sash when closed (bottom left photo)
Rotted window wood

Right window - Doesn't close at the top
Operating hardware does not work
Rotted window wood



BW 12

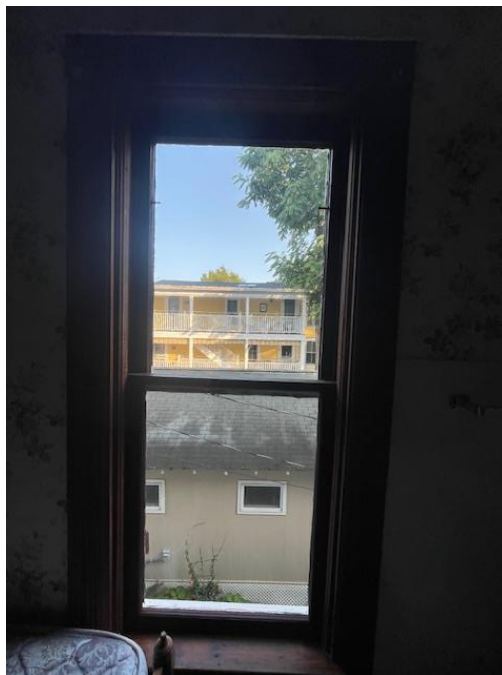
North window is vinyl

West window (wood) – Gap at top and bottom
Operating hardware does not work
Top window doesn't move



BW 7

Operating hardware does not work
or is missing
No ropes
Upper sash held up by a nail
Rotted wood on upper sash frame



BW 2nd floor bathroom

Operating hardware does not work or is missing

No ropes

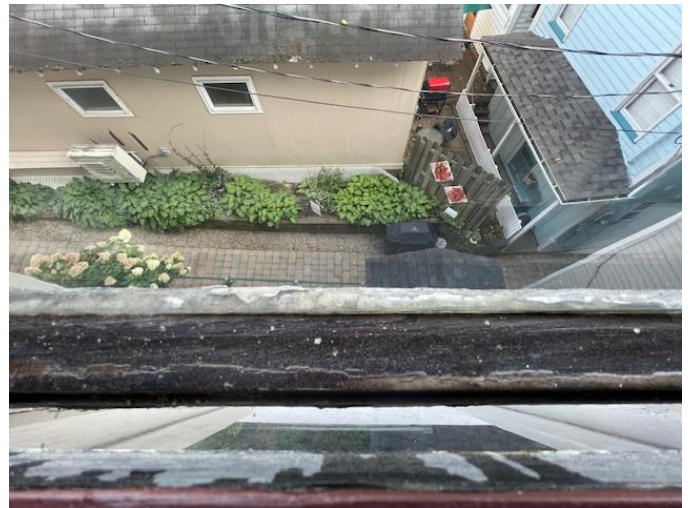
Upper sash held up by a nail

Gap at upper left window

Rotted sash frame

Missing a piece of interior wood frame

Large gap between windows when closed (bottom right photo)



BW 14

Right window –Glass is loose in the frame

No operating hardware

No ropes

Rotted wood

Left window - No operating hardware

No ropes

Rotted wood and gap between sashes when closed



BW 3rd floor bathroom

Vinyl window



BW 20

North – Window does not open

Cracked glass

No lower operating hardware, upper hardware doesn't work

Deteriorated wood



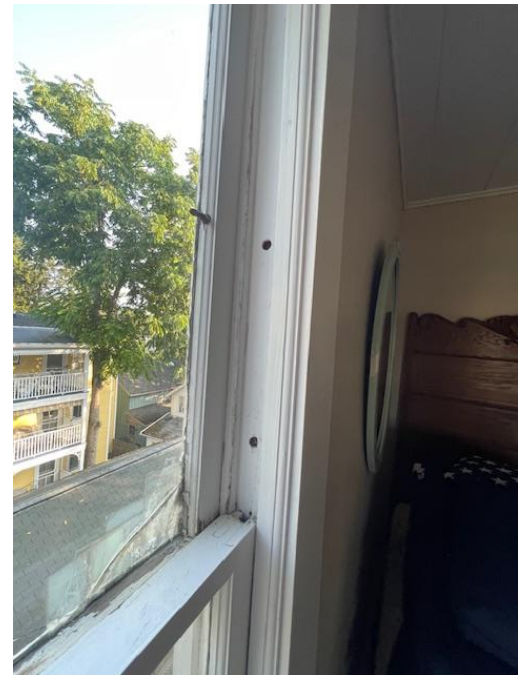
West (porch) window

No operating hardware

No ropes

Sash isn't square in window opening

Upper window does not move



BW 21

Windows do not open

Operating hardware doesn't work

Rotted wood on sashes



BW 22

Operating hardware does not work

Window very hard to open

Window sashes do not sit properly in the window

**BW 23**

Rotted wood frame

No operating hardware

No ropes

Gap at top of window



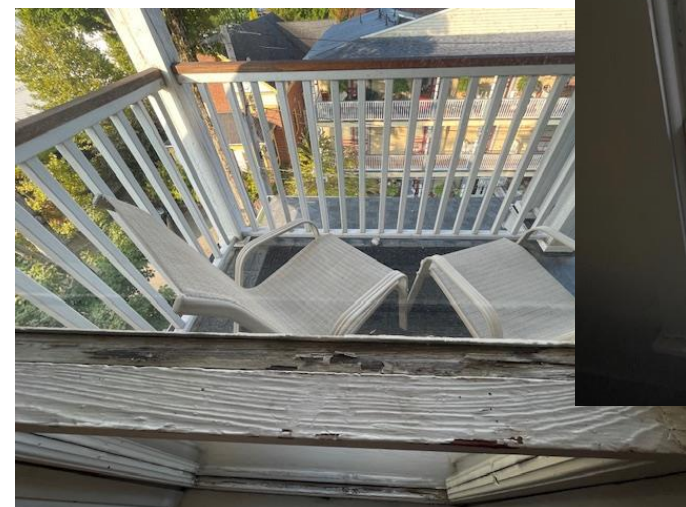
BW 24

Operational hardware does not work
Window glass cracked
Rotted wood



BW 25

West -
Rotted wood
Missing operating hardware
Only bottom sash opens



BW 25 - South –
Rotted wood
Missing operational hardware

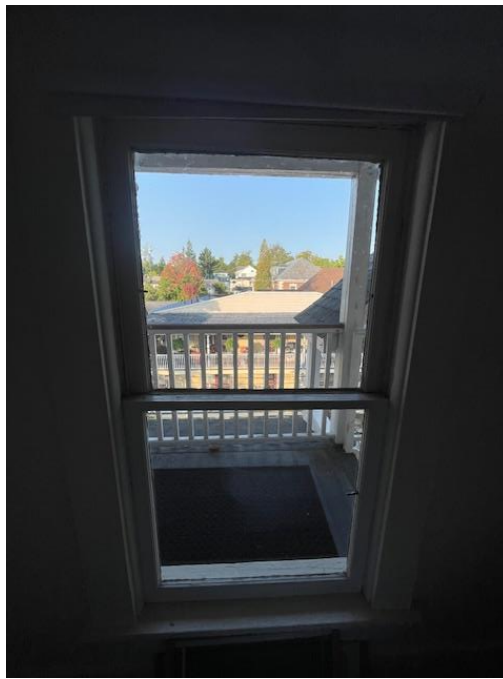


BW 26
North -
No operational hardware
Cracked glass
Rotted wood



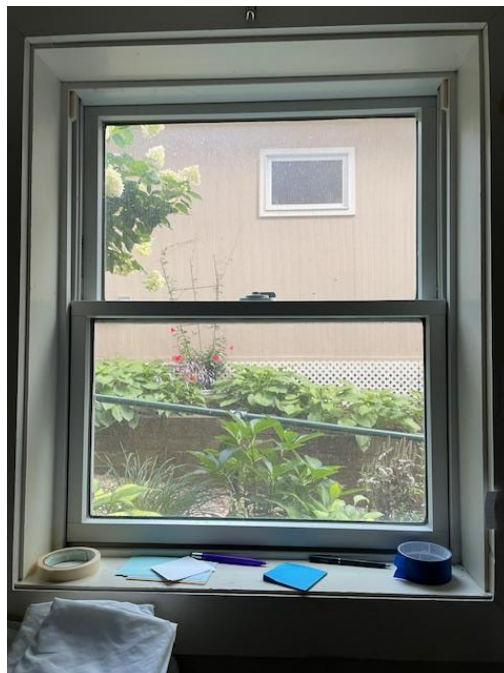
BW 26 West –

No operational hardware
or it doesn't work
No ropes
Rotted Wood
Top window does not move



BW - Kitchen and Laundry Room

Vinyl windows



Westervelt Apt B

Rotted Wood

No operational hardware

Window gaps



Condition Report | Master Plan Study of the Westervelt | Routine Maintenance Guide

ECUMENICAL COMMUNITY OF CHAUTAUQUA

25 Roberts Avenue | 23 Roberts Avenue | 28 South Terrace Avenue
The Shaw House | Bird-Werner | The Westervelt
Chautauqua Institution, Chautauqua, New York



Bero Architecture PLLC
Thirty Two Winthrop Street
Rochester, NY 14607



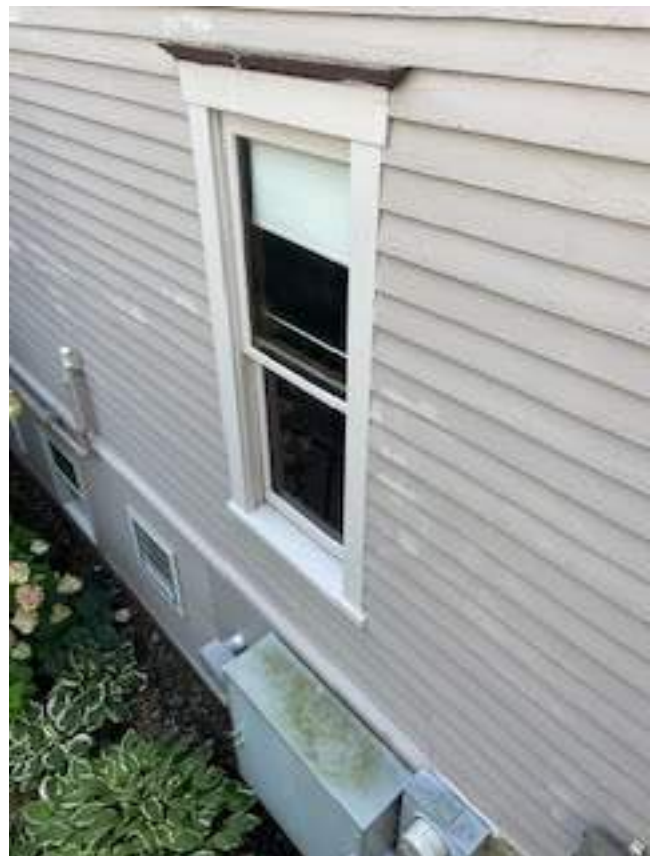
Ecumenical Community of Chautauqua
25 Roberts Avenue
Chautauqua, New York

Bird Werner Window Document with photos of windows.
Please Note list and count at end.

North face exterior Bird-Werner Building
Individual sample of windows



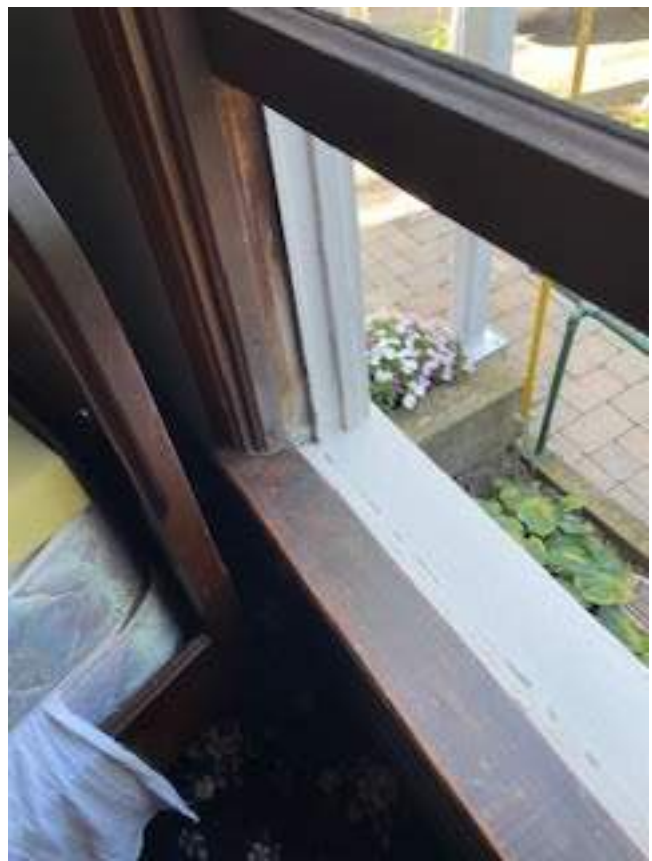
North face exterior window examples



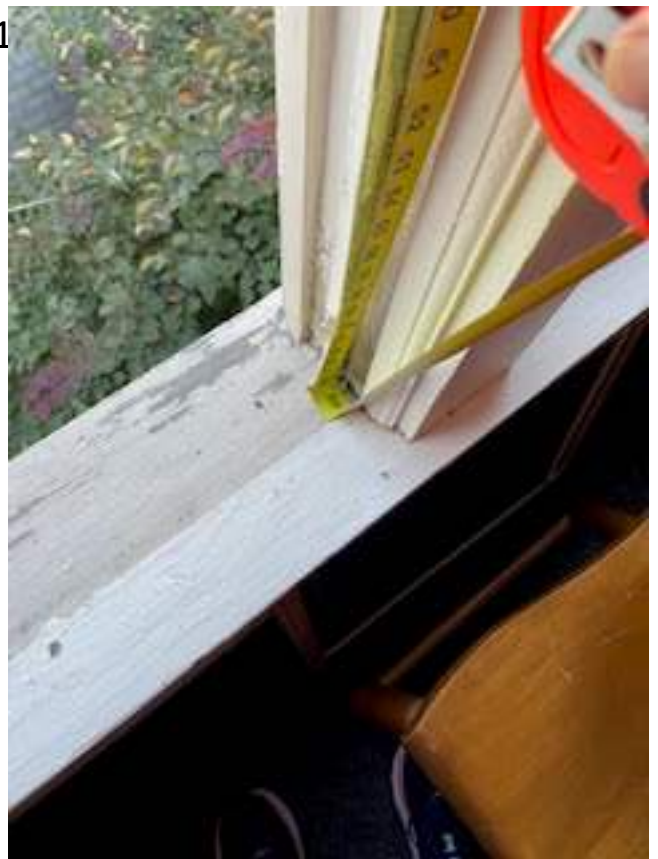
North face interior windows



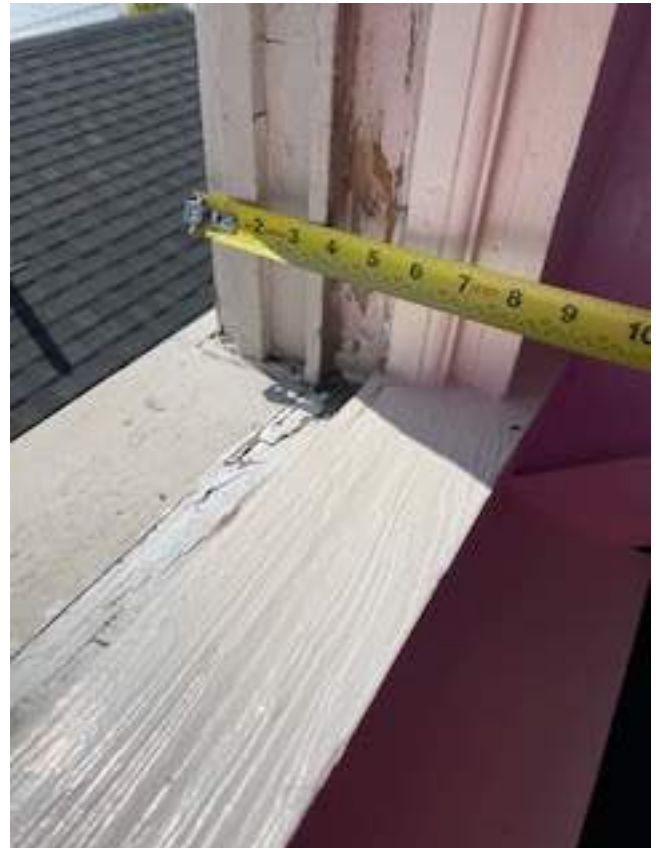
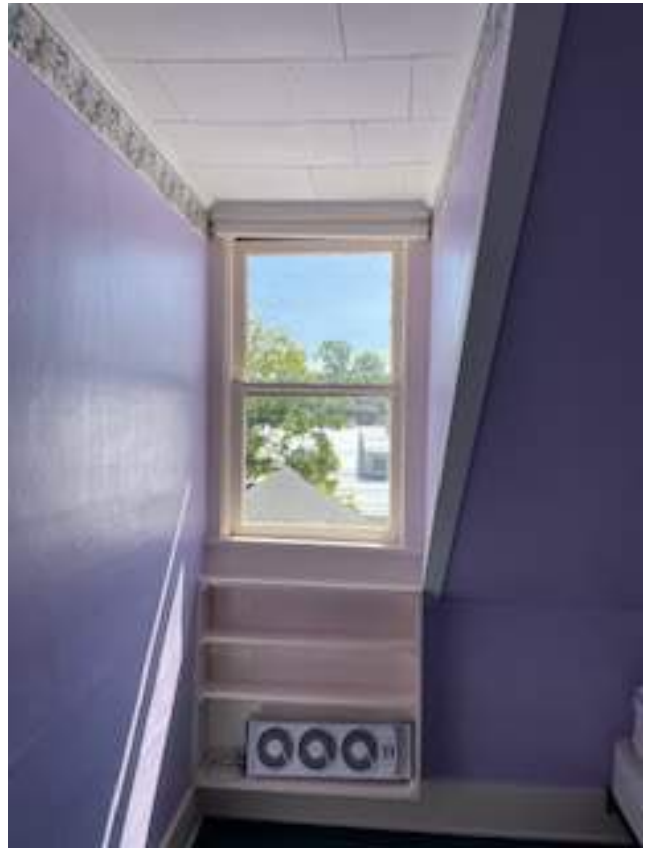
BW 6 window. 26 x 66



BW 14 window. 26 x 66 (double window is 57 1



BW 24 – dormer window . Size 28.25x49



A window count. # of dormer windows. # of main building windows

Window count - 20

Dormer window count - 8

Window count on north face -12

West Face window count? Porch. 2 on 4th floor. 3 other porch windows. 5

Total Count 25?

Window sizes mostly 26x55. Dormer's are 28.25x49

Census of BW windows. (*has north face windows)

Room#, window info, trim

#1, 3 windows, original dark wood trim

#3, 1 window, original dark wood trim

#4, 1 double window, original dark wood trim*

#5, 1 window, replaced with white vinyl but has original dark wood trim*

#6, 2 windows, has original dark wood trim*

#8, 1 window, has original dark wood trim*

#9, 1 window, has original dark wood trim

#10, 1 window, replaced with white vinyl but has original dark wood trim

#11, 4 windows, original dark wood trim. 1 window replaced with white vinyl

#12, 2 windows, original dark wood trim*

#14, 1 double window, has white wood trim*

#16, 2 windows, white trim. 1 window replaced with white vinyl

#18, 1 window, white wood trim. replaced with white vinyl

#19, 2 windows, white trim. 1 window replaced with white vinyl

#20, 2 windows, white trim*

4th floor, all white trim

#21, 2 windows

#22, 1 window
#23, 1 window
#24, 2 windows
#25, 2 windows
#26, 2 windows

2 Bathrooms*

1 has double window with original dark wood trim

1 has new vinyl window with white trim



Figure 75 – Shaw, wall base at east elevation, detail



Figure 76 – Shaw, 4th Floor exterior stair post

7 OPENINGS

7.1 Wood Windows

There is a mix of window types, materials, and era of construction. An extensive survey of the windows is a significant undertaking and not a part of the work of this evaluation. We did note the general existing condition of each wood window during our observations at the site and the worklist recommendations are based on these annotations. Refer to the floor plans attached to Part 3; WORKLIST. Any replacement with a modern sash (vinyl or aluminum-clad) was not evaluated.

Depending on floor level and building elevation, the Shaw has a mix of wood double-hung windows and replacement modern aluminum-clad and vinyl windows. Likely the historic wood double-hung sash, located at the west elevation and protected by the porch and its roof covering, are mostly in fair condition needing typical repairs such as re-puttying and painting.

At B-W and the Westervelt, the majority of the windows are wood double-hung windows in poor condition due to lack of maintenance and age. Old-fashioned double-hung windows – typically significant features of historic buildings - are effective, easy to operate, and easy to repair. As preservationists we typically recommend repair over replacement, but in your buildings, we may re-evaluate that recommendation based on deficiencies found. In our survey of the existing windows at these two buildings we noted many locations where the mid-rail was damaged and cracked – replacement is a more feasible and economic solution. The joints of the mid-rail are the most vulnerable to damage and deterioration from typical wear and tear from sash operation or potentially from impacts by occupants jamming and pushing the sash open. We noted at several locations damaged and deteriorating muntions that would again lead to recommendations for replacement. Muntions are the wood members that separate panes of glass in a sash and are typically thinner and lighter in profile than the rails and stiles. *Attachment 8* is a detailed illustration of window components for reference.

PELLA® RESERVE™ TRADITIONAL



**ALUMINUM-
CLAD WOOD
WINDOWS
& PATIO
DOORS**

EXQUISITELY
DESIGNED
WINDOWS AND
DOORS WITH
UNPARALLELED
HISTORICAL
DETAILING.

NOW YOU SEE IT, NOW YOU DON'T
Self-storing Integrated Rolscreen® retractable
screens let in light, fresh air and nothing else.
Close the window and they roll out of sight.



WHY YOU CAN TRUST PELLA

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

RATED #1 BY HOMEOWNERS FOR HIGHEST CRAFTSMANSHIP¹

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

RATED #1 BY HOMEOWNERS FOR HIGHEST QUALITY¹

We make products specifically for you with meticulous care and attention. Our wood craftspeople have been honing their skills, on average, for over 14 years — that's longer than it takes for most to earn their PhD. And it doesn't stop there. Our product designs are tested beyond industry standards, so you can trust them to perform. Door designs are tested to 100,000 open and close cycles, and double-hung and casement window designs are tested at least 6,000 times.

THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS²

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our wood windows and patio doors with a limited lifetime warranty.³

¹ Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2023.

² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

³ See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.



“
OUR DEDICATED TEAM
IS PART OF YOUR
PROJECT'S POTENTIAL.
WE PROVIDE SOLUTIONS
TO HELP COMPLETE
YOUR PROJECT.”
— ALAN PICKETT,
PELLA ARCHITECTURAL
SOLUTIONS

WHY CHOOSE WOOD?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of product line.

EXCLUSIVE WOOD PROTECTION

Pella’s exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

DESIGNED FOR LONG-LASTING DURABILITY

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

QUALITY EXTERIOR AND INTERIOR FINISHES

Extruded aluminum-clad exteriors feature through-stile construction for exceptional durability and EnduraClad® finishes that resist fading and chalking. Interiors can be factory pre-finished to save time. Our prefinish is applied prior to final assembly and kiln-cured for a quality aesthetic.



THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

ENDURAGUARD® WOOD PROTECTION
Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew — as well as termite damage.

EXTERIOR ALUMINUM CLADDING
Exceptionally durable aluminum cladding with EnduraClad® exterior finish helps protect windows and patio doors for years.

INSULATING GLASS SEAL
A long-lasting insulating glass seal provides a clear view and exceptional energy efficiency.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service.



EVERY DETAIL MATTERS

Created for those who refuse to settle for anything less than extraordinary, Pella Reserve – Traditional products provide unparalleled historical detailing. From authentic hardware and a disappearing screen to sash lugs that allow tilting, we’ve thought of every detail.



**WHY CHOOSE
PELLA® RESERVE™ — TRADITIONAL?**

Revel in the authenticity and bring your design vision to life. Exuding the tenets of traditional designs, Pella Reserve – Traditional products provide historical elements with uncompromised attention to detail.

HISTORIC PUTTY PROFILE

Further your aesthetic with the putty profile, recreated with historically accurate angles — providing meaningful depth and a realistic shadow. Pella Reserve products offer the industry’s deepest sash dimensions for a richer and more dramatic aesthetic for your project.

THROUGH-STILE CONSTRUCTION

Essential to the tradition of window making, butt joinery and through-stile construction create authentic proportions and emulate historic window design.

INTEGRAL LIGHT TECHNOLOGY®

Pella’s Integral Light Technology helps capture the look of true-divided-light without sacrificing energy efficiency.

AUTHENTIC HARDWARE

Complement your project with historically authentic spoon-lock window hardware. Our Antiek casement window hardware is inspired by period furniture to deliver authentic, traditional style. Add charm to patio doors with premium hardware created in collaboration with Baldwin®.

AVAILABLE IN THESE WINDOW AND PATIO DOOR STYLES:



ACHIEVE YOUR VISION WITHOUT CONCESSIONS

TAILOR-MADE SOLUTIONS

Partner with Pella. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

AUTHENTIC LOOK OF TRUE DIVIDED LIGHT

Our Integral Light Technology® grilles help capture the look of true-divided-light without sacrificing energy performance, giving you a more authentic look.

INTEGRATED ROLSCREEN®

The Integrated Rolscreen retractable screen provides a cleaner, more polished look. The Integrated Rolscreen is a double- and single-hung screen that appears when you open the window, and rolls away, out of sight, when you close it.

PUTTY GLAZE PROFILE

Our putty profile with historically accurate angles provides a realistic shadow. Pella® Reserve™ products offer the industry's deepest sash dimension for a richer, deeper and more dramatic aesthetic for your project.

THROUGH-STILE CONSTRUCTION

Essential to the authenticity of traditional window making, historical accuracy is achieved with butt joinery and through-stile construction on the exterior cladding.



EXTRUDED ALUMINUM EXTERIORS

Pella Reserve products are available with extruded aluminum-clad exteriors for exceptional durability. Create a custom exterior color to meet your design needs or choose from our wide variety of color options.



**WE KNOW DETAILS MAKE
ALL THE DIFFERENCE.
THAT'S WHY PELLA FOCUSES
ON THE HISTORICAL DETAILS
TO DELIVER THE LEVEL OF
AUTHENTICITY YOU DESIRE."**

— ALAN PICKETT,
PELLA ARCHITECTURAL SOLUTIONS

THE BEST OF BOTH WORLDS


The Integrated Rolscreen® is there when you need it and hidden when you don't. Stored safely inside the window when it's closed the retractable screen gives a cleaner, more polished look and eliminates maintenance of seasonal screen removal and storage.

COLORS & FINISHES


Wood Types

Choose the wood species that best complements your project's interior.


Custom solutions:




Pine




Douglas Fir




Mahogany




White Oak



Red Oak



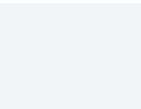
Cherry



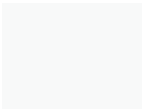
Maple

Prefinished Pine Interior Colors

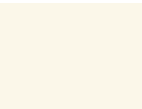
When you select pine, we can prefinish in your choice of a variety of paints and stains. Unfinished or primed and ready-to-paint are also available.




White




Bright White




Linen White




Natural Stain




Golden Oak Stain




Early American Stain




Provincial Stain



Dark Mahogany Stain




Charcoal Stain




Black Stain

Extruded Aluminum-Clad Exterior Colors

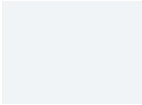
Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.*




Custom colors are also available.




Black




White




Brown




Fossil




Iron Ore



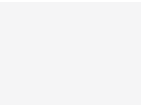
Portobello




Putty




Almond




Classic White




Brick Red




Hartford Green




Pearl Gray




Soft Linen




Satin Steel




Matte Gray




Wolf Gray




Spice Red



Sage



Frost Blue



Blue Ash


* EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

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WINDOW HARDWARE

Classic Collection

Get a timeless look with authentic styles in classic finishes.




Fold-Away Crank
Antiek

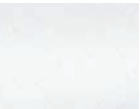


Spoon-Style Lock


Finishes:



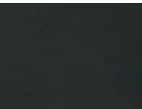
Champagne




White




Brown




Matte Black



Oil-Rubbed Bronze




Satin Nickel




Satin Brass

Essential Collection

Select from popular designs and finishes to suit every style.

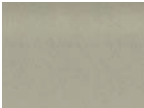


Fold-Away Crank

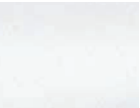


Cam-Action Lock


Finishes:



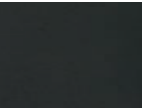
Champagne




White



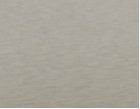
Brown




Matte Black



Oil-Rubbed Bronze



Satin Nickel




Satin Brass


PATIO DOOR HARDWARE

Classic Collection


Choose timeless pieces, created in collaboration with Baldwin® Hardware, for a look that will never go out of style.



Hinged & Bifold Patio Door Handle
Virago

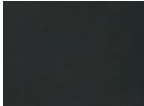


Sliding & Multi-Slide Patio Door Handle
Ambrose

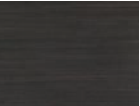


Multi-Slide Patio Door Handle^{1,2}


Finishes:




Matte Black



Oil-Rubbed Bronze




Satin Nickel




Satin Brass

Essential Collection


Elevate your style and transform your home with elegant selections.



Hinged & Bifold Patio Door Handle

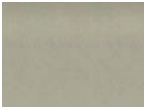


Sliding Patio Door Handle

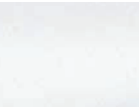


Multi-Slide Patio Door Handle^{1,2}


Finishes:



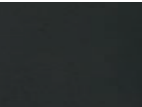
Champagne




White




Brown




Matte Black



Oil-Rubbed Bronze



Satin Nickel



Satin Brass

Additional hardware collections available. See your local Pella sales rep for more options.


¹ Flush multi-slide handle is a Pella exclusive design.
² Flush multi-slide handle is not available in Champagne.

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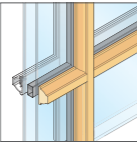
GRILLES

Grille
Types


Choose the look of true divided light, or make cleaning easier by selecting grilles-between-the-glass.



Putty Glaze Integral Light Technology® with Ogee Interior¹ 5/8", 7/8" or 1-1/4"

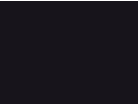


Ogee Integral Light Technology®¹ 7/8", 1-1/4" or 2"




Aluminum Grilles-Between-the-Glass² 3/4"


Grilles-Between-the-Glass Interior Colors:²




Black



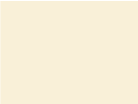
White




Brown




Fossil



Ivory




Harvest




Cordovan

GLASS


InsulShield®
Low-E Glass³




Advanced Low-E insulating dual- or triple-pane glass with argon⁴




AdvancedComfort Low-E insulating dual-pane glass with argon



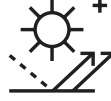
NaturalSun Low-E insulating dual- or triple-pane glass with argon¹



NaturalSun+ Low-E insulating dual-pane glass with argon²




SunDefense™ Low-E insulating dual- or triple-pane glass with argon⁴

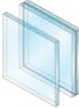


SunDefense+ Low-E insulating dual-pane glass with argon⁴

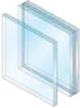
Additional
Glass Options



Laminated (non-impact-resistant)⁵,⁶, tinted³,⁵ or obscure³,⁵ glass also available on select products



STC (Sound Transmission Class)-improved dual-pane sound control glass⁴,⁷



Impact-Resistant glass⁴,⁵

SCREENS⁸

Rolscreen®	Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on casement windows.
Integrated Rolscreen®	A concealed retractable screen that moves seamlessly with the sash of a single- or double-hung window—appearing when you open the window and rolling out of sight when you close it.
TuffScreen® by Phifer	The TuffScreen® is 2.5x stronger than a standard screen.⁹ It is tear, puncture and damage resistant, standing up to pets, children and harsh weather. Available on sliding patio doors.
Flat	InView™ screens are clearer than conventional screens and come standard.

¹ Color-matched to your product's interior and exterior color.
² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
³ Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.
⁴ Available on select products only. See your local Pella sales representative for availability.
⁵ Available with Low-E insulating glass with argon on select products.
⁶ For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.
⁷ Sound control glass consists of dissimilar glass thickness (5mm/3mm).
⁸ Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.
⁹ Based on the composite results of a 5-panel strength analysis comparing TuffScreen and standard screening. All trademarks are property of their respective owners.

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REVEL IN THE AUTHENTICITY
Pella's Integral Light Technology®
grilles help capture the look
of true-divided-light without
sacrificing energy performance.

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THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

Pella wood products are backed by the best limited lifetime warranty for wood windows and patio doors.*

A ten-year limited warranty for Baldwin hardware is included. See written limited warranty for details,
including exceptions and limitations, at pella.com/warranty.

NOTE: Product specifications may change without notice.

Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

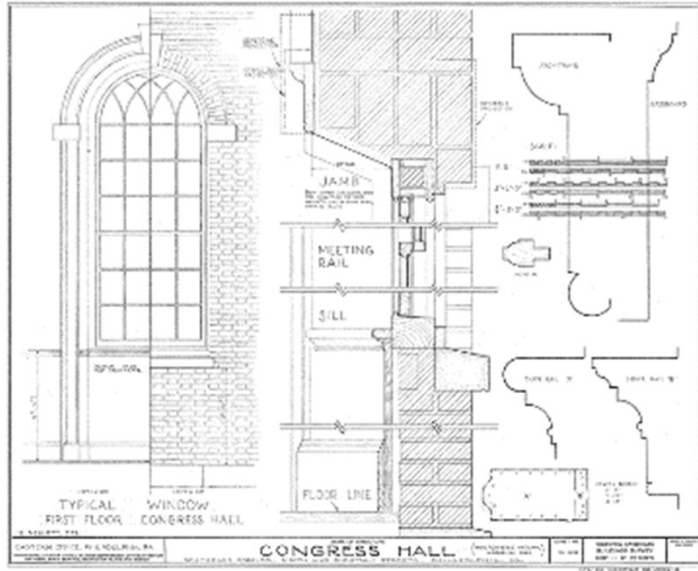
LEARN MORE AT [PELLA.COM](https://pella.com) OR CALL 833-44-PELLA

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

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Pella Reserve Historic Authenticity



Butt Joinery



Authentic Profile Depths



Through-Stile Construction



Equal Proportional Sightlines



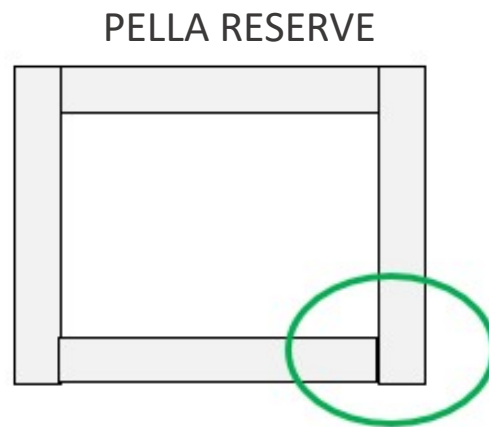
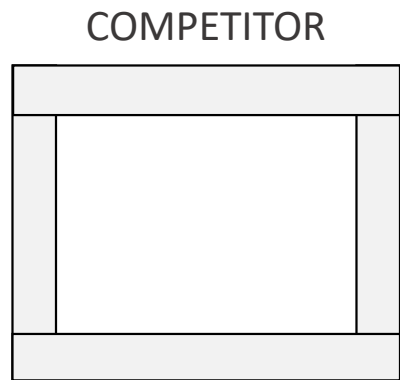
Exterior Putty Glaze



Flush Sash Lugs that Allow Tilting



Pella Reserve Butt Joinery & Through-Stile Construction



Authentic butt joinery with
through-stile construction



Pella Reserve Putty Glaze Profiles

- Exterior Putty Glaze profiles and authentic profile depths
 - Putty Glaze profile available on grilles and sash/panel
 - Replicates method of glazing window with a putty knife and putty



Pella Reserve Authentic Details

- Equal Proportional Sightline Dimensions
 - Upper sash stiles and rails reveal the same dimension at top and side
- Exterior Sash Lug
 - Decorative design adds historic authenticity
 - Allows sash tilting without removal



Pella® Lifestyle Series



#1 performing wood window and patio door
for the combination of energy, sound and value.†

Aluminum-Clad Wood Windows & Patio Doors



Pella® Lifestyle Series
Floor-to-ceiling black casement and picture windows create a wall of glass and fill this modern home with natural light.

Why You Can Trust Pella.

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

Rated #1

by homeowners for highest craftsmanship²

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

Rated #1

by homeowners for highest quality²

We make products specifically for you and your comfort with meticulous care and attention. Our wood craftspeople have been honing their skills, on average, for over 14 years — that's longer than it takes most to earn their PhD. And it doesn't stop there. Our product designs are tested beyond industry standards, so you can trust them to perform. Door designs are tested to 100,000 open and close cycles, and double-hung and casement window designs are tested at least 6,000 times.

The Best Limited Lifetime Warranty for wood windows and patio doors³

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our products with a limited lifetime warranty.⁴

¹ Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

² Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2023.

³ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

⁴ See written warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

Beautiful Wood Designs

Pella Lifestyle Series picture windows with a white interior finish and Simulated-Divided-Light grilles complete this laundry room and office combination.



Why Choose Wood?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of the product line.

Exclusive Wood Protection

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

Designed for Long-Lasting Durability

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

Quality Exterior and Interior Finishes

EnduraClad® finish is a tough, protective aluminum finish for the exterior of your home. The overlapping, watershed cladding resists chalking and fading. Interiors can be factory prefinished to save time. The interior finish is applied prior to final assembly and kiln-cured for a quality aesthetic.

Solutions for Real Life

- Four optional performance packages
- Integrated blinds and shades for added privacy
- Backed by the best limited lifetime warranty for wood windows and patio doors¹
- Innovative Hidden Screen provides easy and convenient access to fresh air and natural light without compromising your view



Available in these window & patio door styles:

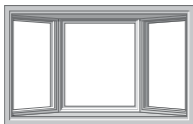
Special shapes also available.



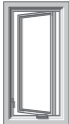
Awning Window



Angle Top Window



Bay and Bow Windows



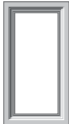
Casement Window



Curve Top Window



Double-Hung Window³



Fixed Window



Picture Window



Sliding Patio Door



Hinged Patio Door

Why Choose Pella® Lifestyle Series?

Pella Lifestyle Series products are the #1 performing wood window and patio door for the combination of energy, sound and value.²

Style Flexibility

No matter the style of your home, these beautiful wood windows and patio doors offer the most desired features and options. With your choice of beautiful interior and exterior paints or stains, you have the style flexibility to match other finishes throughout your home.

Redefining Performance

Make your home more comfortable and help keep outside noises out and inside noises in. To make things easier, we've created performance packages to highlight what's most important to you. Upgrade from a dual- to a triple-pane glass design with the available packages to meet the unique needs of each room in your home.³

Room-by-Room Solutions

Packed with unique solutions like the Hidden Screen, TuffScreen® by Phifer and integrated blinds and shades, we designed windows and patio doors to work for your project room by room.⁴



The Best Limited Lifetime Warranty for Wood Windows and Patio Doors¹

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

EnduraGuard® Wood Protection Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew — as well as termite damage.	Exterior Aluminum Cladding Exceptionally durable aluminum cladding with EnduraClad exterior finish helps protect windows and patio doors for years.	Insulating Glass Seal A long-lasting insulating seal provides a clear view and exceptional energy efficiency.
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¹ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service at 877-473-5527.
² Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.
³ Double-hung window available only with dual-pane glass.
⁴ All trademarks are property of their respective owners.

Designed for Real Life.

The best limited lifetime warranty.¹

Pella wood products are covered by the best limited lifetime warranty for wood windows and patio doors.

Patented triple-pane design.

Pella's patented triple-pane glass design gets you products that provide excellent energy efficiency and sound reduction.

Superior energy efficiency.

Our patented triple-pane design helps make your home more comfortable. Available performance options deliver 79% more energy efficiency than standard single-pane windows.²

¹ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

² Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. Double-hung windows are not available with triple-pane glass. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.

³ Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

⁴ Available on triple-pane products only.

Noise reducing windows for a healthier home.

Varying glass thicknesses disrupt sound waves and help give you exceptional sound control. With available performance options, they cancel 52% more indoor and outdoor noise than standard single-pane windows.³

Increased privacy and security.

Integrated blinds and shades were intentionally designed to be accessible.⁴ They are tucked between panes of insulating glass and protected from dust, pets and little hands.

Trusted innovations.

Pella® Lifestyle Series windows and patio doors with integrated blinds and shades have been recognized by Parents for Window Blind Safety and have been certified as Best for Kids.



Durable Hidden Screen


Black Pella Lifestyle Series double-hung windows with the Hidden Screen allow convenient access to fresh air without compromising the view.



Colors & Finishes

Wood Type

Wood species for complementing your home's interior.



Pine

Prefinished Pine Interior Colors

We can prefinish in a wide variety of paints and stains. Unfinished or primed and ready-to-paint are also available.



White



Bright White



Linen White



Natural Stain



Golden Oak Stain



Early American Stain




Provincial Stain



Black Stain

Aluminum-Clad Exterior Colors

Our low-maintenance EnduraClad® exterior finish resists fading and helps protect your windows and patio doors for years.




Black




White



Brown




Fossil




Iron Ore



Portobello




Putty




Almond




Classic White



Brick Red




Hartford Green




Wolf Gray

Glass¹


InsulShield® Low-E Glass




Advanced Low-E insulating dual- and triple-pane glass with argon²




AdvancedComfort Low-E insulating dual- and triple-pane glass with argon²




NaturalSun Low-E insulating dual- and triple-pane glass with argon²



NaturalSun+ Low-E insulating dual- or triple-pane glass with argon



SunDefense™ Low-E insulating dual- and triple-pane glass with argon



SunDefense+ Low-E insulating dual- or triple-pane glass with argon

Additional Glass Options



Tempered glass available on dual- and triple-pane products




Obscure and frosted obscure glass available on dual- and triple-pane products

Performance Packages

To make things easier, we've created performance packages that highlight what's most important to you.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.¹ Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in your home.

All values below are averages compared with single-pane windows.



Performance

Improved energy efficiency and sound performance.


71%

More Energy Efficient²

+

34%

Noise Reduction³




Sound Control

Exceptional noise control for a quieter home.

52%

Noise Reduction³




Energy Efficiency

Superior energy efficiency for a more comfortable home.

83%

More Energy Efficient²



Ultimate Performance

The best combination of energy efficiency and noise control.

79%

More Energy Efficient²

+

52%

Noise Reduction³



SCAN THE QR CODE with your smartphone camera to learn more about how each performance package can benefit your home.

¹ Double-hung window available with dual-pane glass only.
² Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.

¹ Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glazing thickness glass. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.
² Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.
³ Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

Grilles

Grille Types

Choose the look of true divided light or make cleaning easier with grilles-between-the-glass.

Dual-Pane:

Simulated-Divided-Light with Spacer 7/8"

Simulated-Divided-Light without Spacer 7/8"

Aluminum Grilles-Between-the-Glass 3/4"¹

Triple-Pane:

Aluminum Grilles-Between-the-Glass 3/4"¹

Grille Patterns

In addition to the patterns shown here, custom grille patterns are available.

Traditional

9-Lite Prairie

Top Row

Cross

Custom

Screens²

Hidden Screen

The exclusive, easy-to-use Hidden Screen appears when you open a double-hung window and folds away when the window is closed. It allows 44% more natural light into your home when a window is closed than a standard screen.³

Rolscreen®

Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on casement windows.

TuffScreen® by Phifer

Keep bugs out and enjoy more fresh air with one of the most durable screen options on the market. The heavy-duty vinyl-coated screen is tear, puncture and damage resistant, standing up to pets, children and harsh weather. The TuffScreen by Phifer is 2.5x stronger than a standard screen.⁴

Flat

InView™ screens are clearer than conventional screens and come standard.



InView™

¹ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
² Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.
³ Based on calculated screen cloth openness.
⁴ Based on the composite results of a 5-panel strength analysis comparing TuffScreen and standard screening. All trademarks are property of their respective owners.

Integrated Blinds & Shades

Integrated Blinds*

Raise blinds up for an unobstructed view or tilt to let in just the right amount of light.

White

Poplar White

Bisque

Golden

Mocha

Storm

Black

Integrated Shades*

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street.

Light-Filtering:

White

Maize

Silver

Room-Darkening:

Cotton

Bamboo

Ash

Haven't landed on your final blind or shade color yet? No problem.
With our patented triple-pane design, you can make the decision later in the process. Our triple-pane products come with all of the hardware to add blinds or shades before they arrive to your home or later in the building or remodeling process.

Window Hardware

Essential Collection

Our most popular design with finishes to suit every style.

Fold-Away Crank

Cam-Action Lock

Finishes:

Champagne

White

Brown

Matte Black

Satin Nickel

Satin Brass

Patio Door Hardware

Essential Collection

Elevate your style and transform your home with elegant selections.

Hinged Patio Door Handle

Sliding Patio Door Handle

Finishes:

Champagne

White

Brown

Matte Black

Satin Nickel

Satin Brass

* Available on triple-pane products only.



THE CONFIDENCE OF A STRONG WARRANTY.

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NOTE: Product specifications may change without notice.

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WANT TO LEARN MORE? CALL US AT 833-44-PELLA OR VISIT PELLA.COM

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

